

FIG. 1

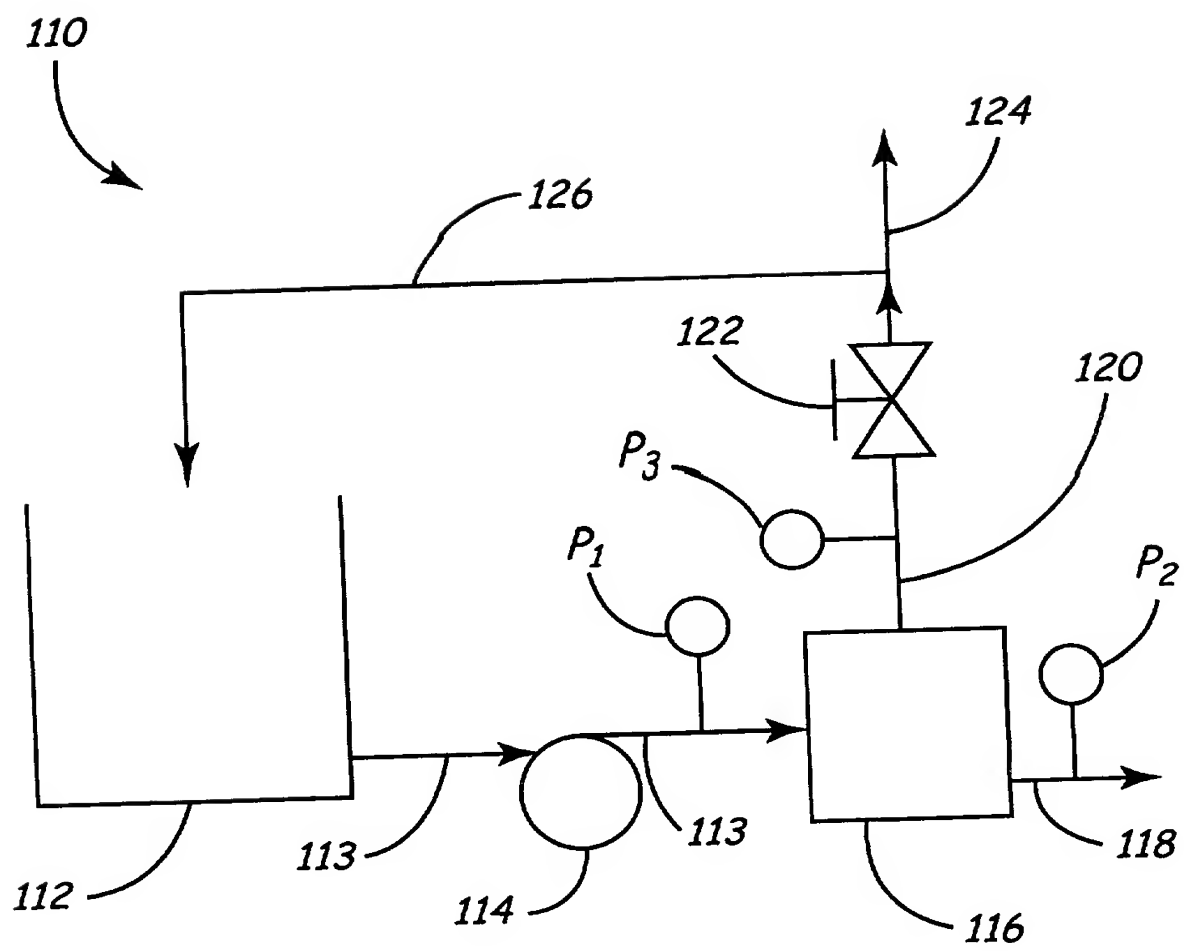
**FIG. 2**

FIG. 3

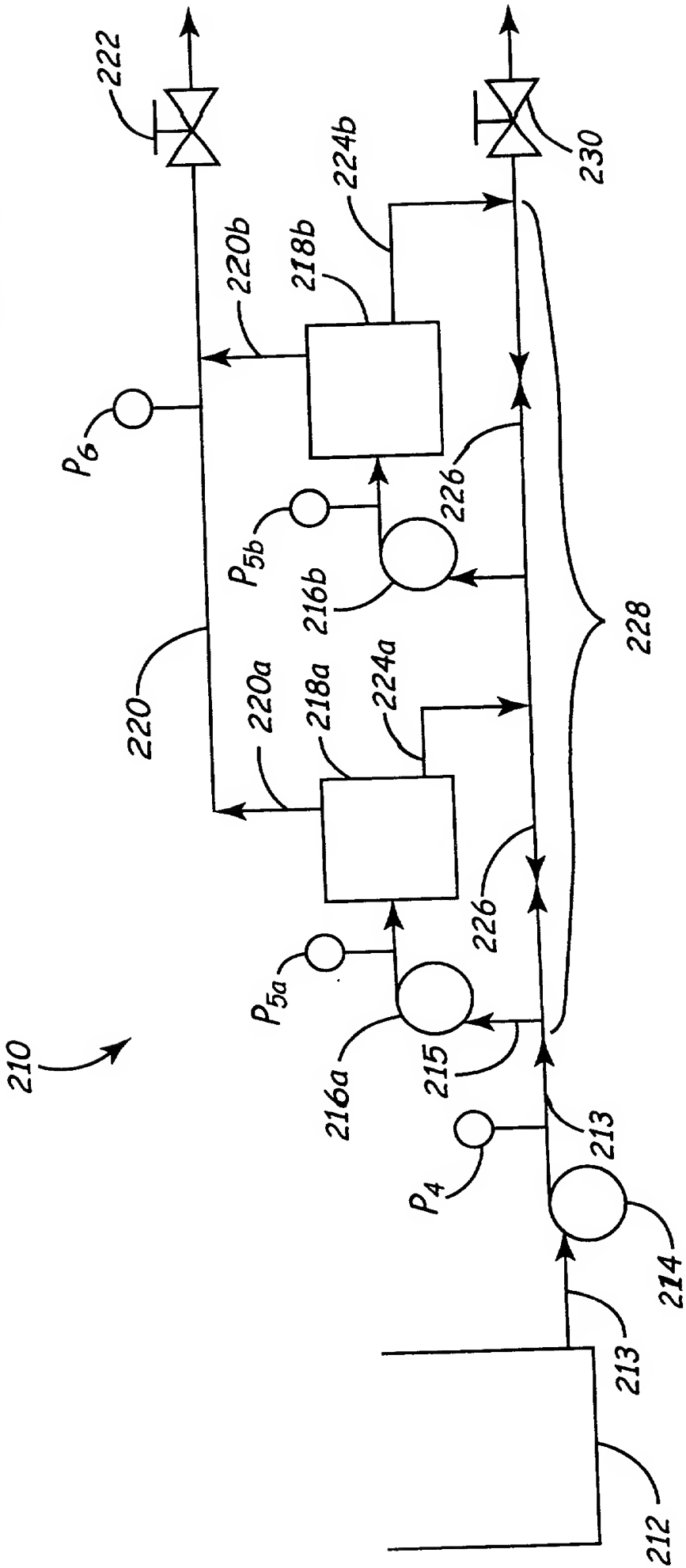
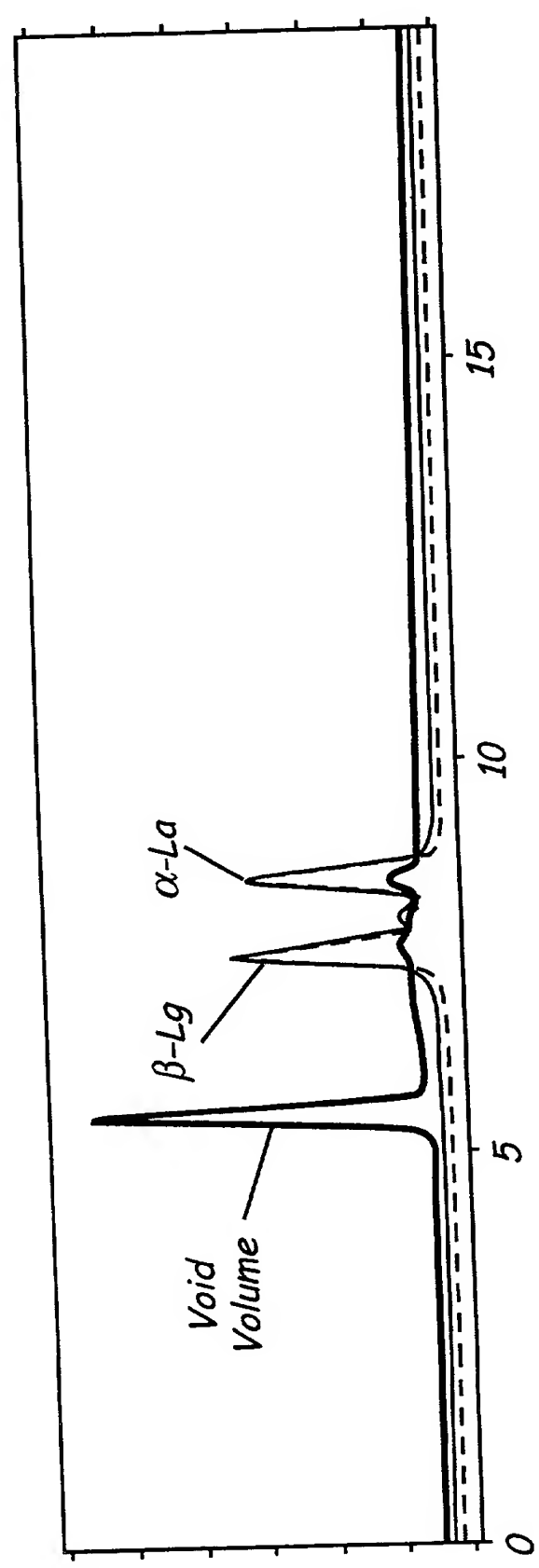


FIG. 4

Detection Wavelength: 280 Nanometers



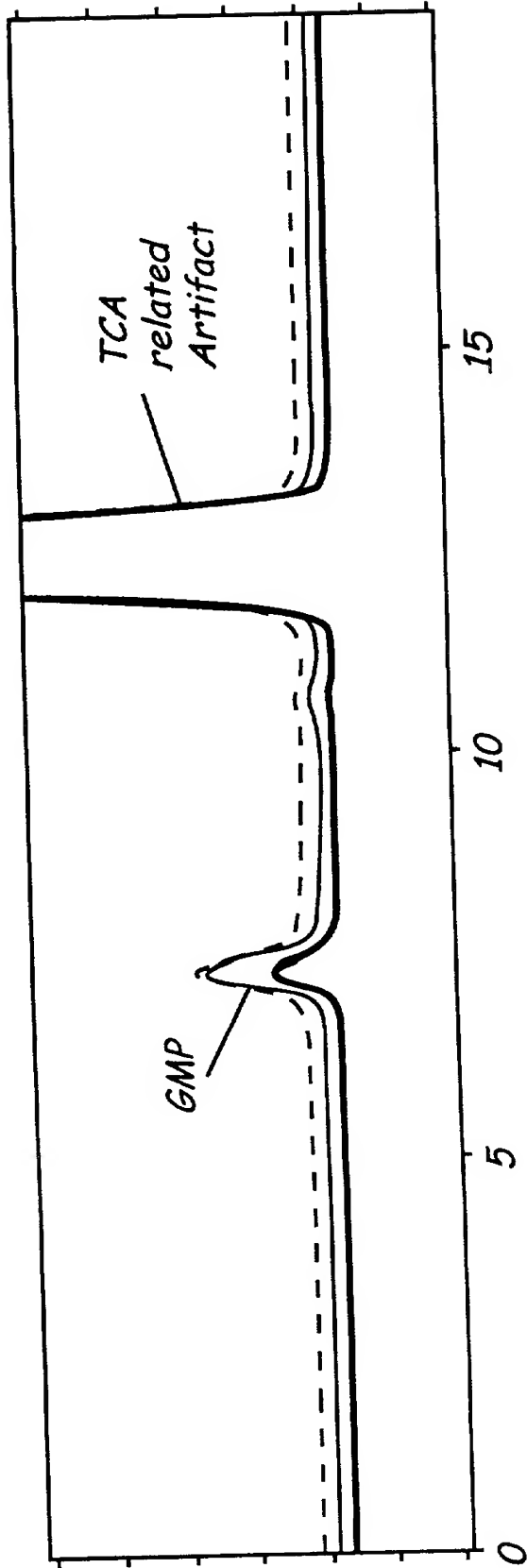
--- Whey Protein Isolate (substituted in place of ultrafiltration retentate 22 of Figure 1)

— Alkaline Intermediate 32 @ pH~8

— Cooled Protein Solution 40

FIG. 5

Detection Wavelength: 214 Nanometers



--- Whey Protein Isolate (substituted in place of ultrafiltration retentate 22 of Figure 1)

— Alkaline Intermediate 32 @ pH~8

— Cooled Protein Solution 40

FIG. 6

Detection Wavelength: 280 Nanometers

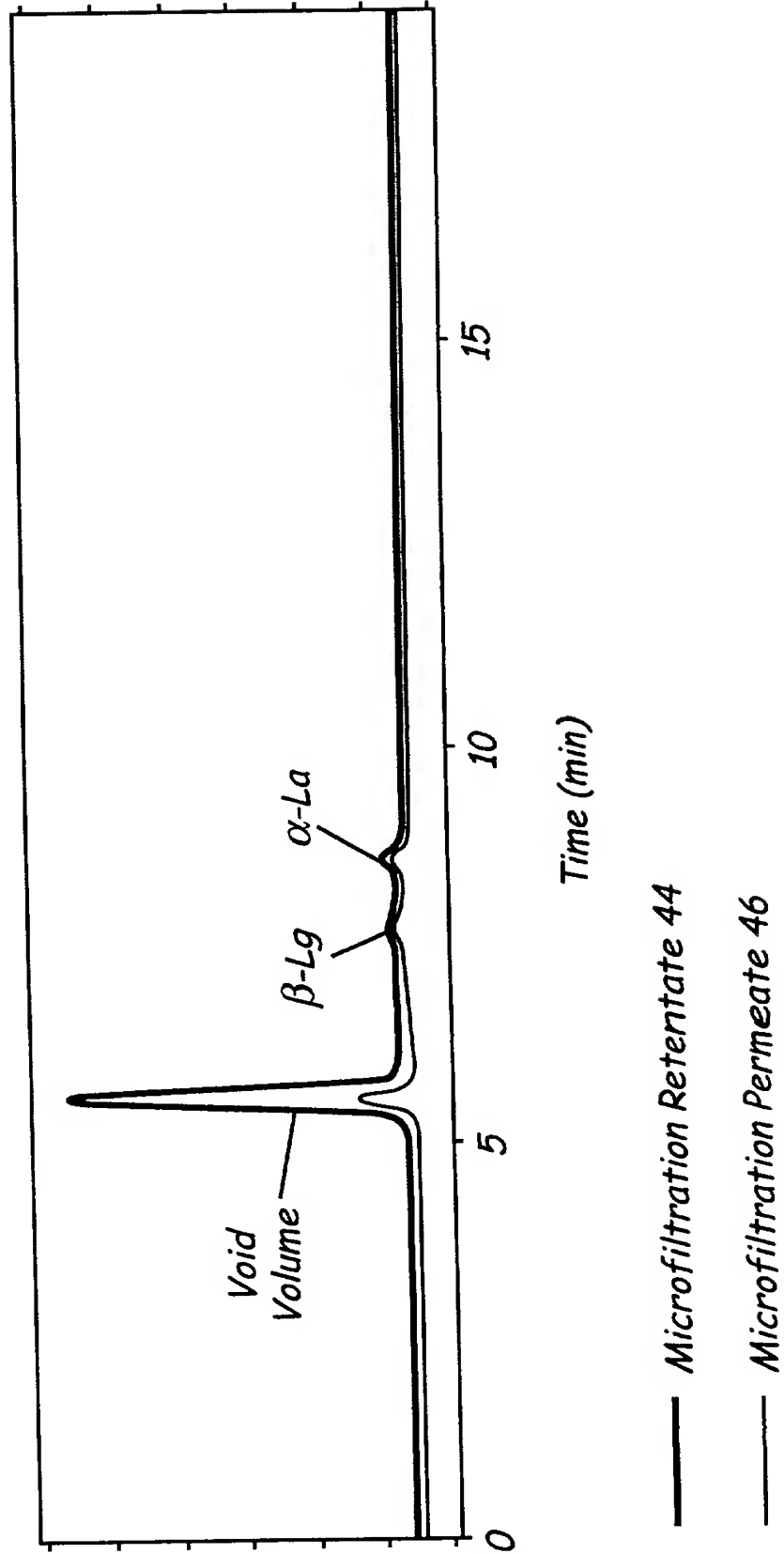


FIG. 7

Detection Wavelength: 214 Nanometers

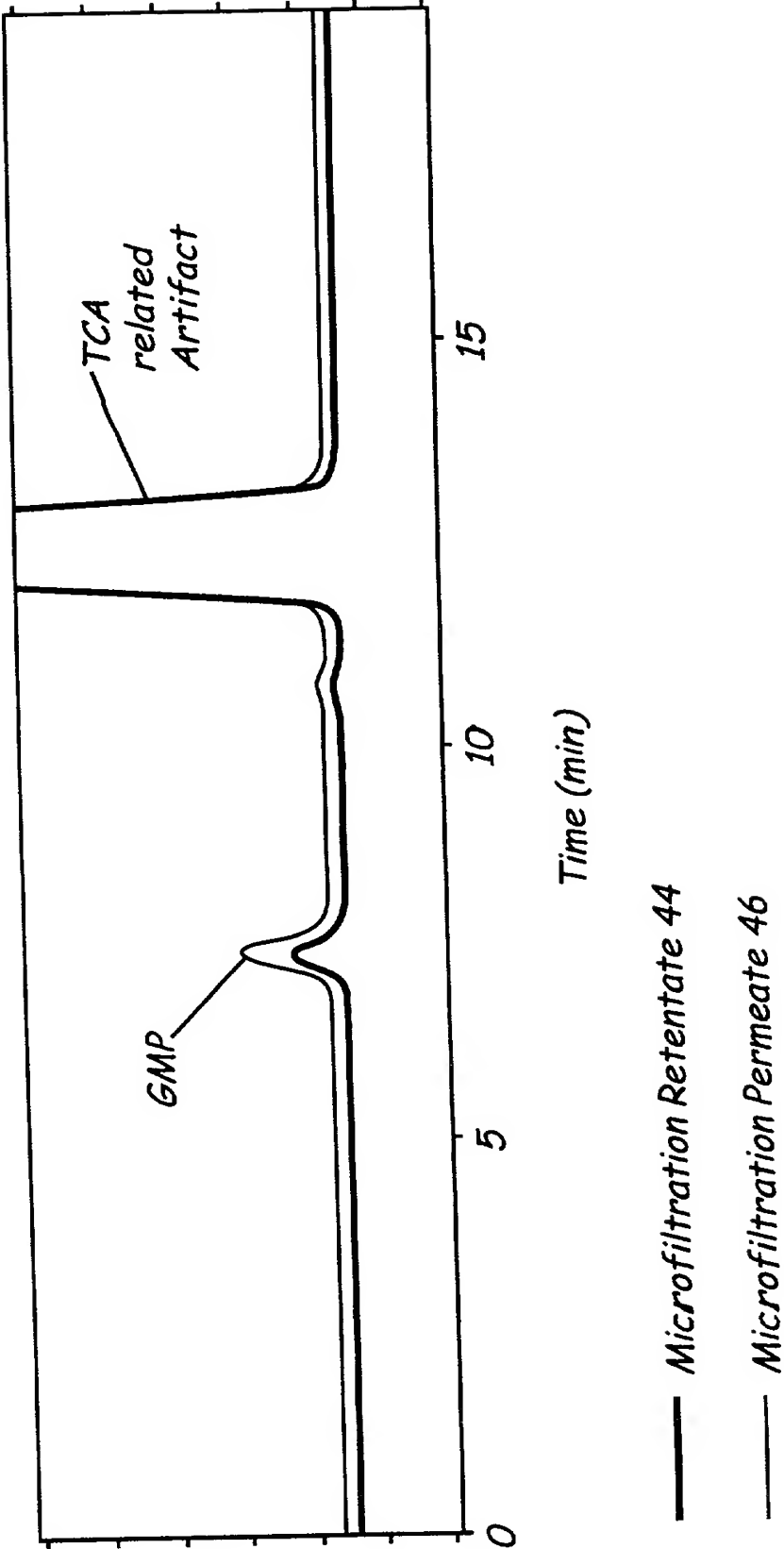


FIG. 8

Detection Wavelength: 280 Nanometers

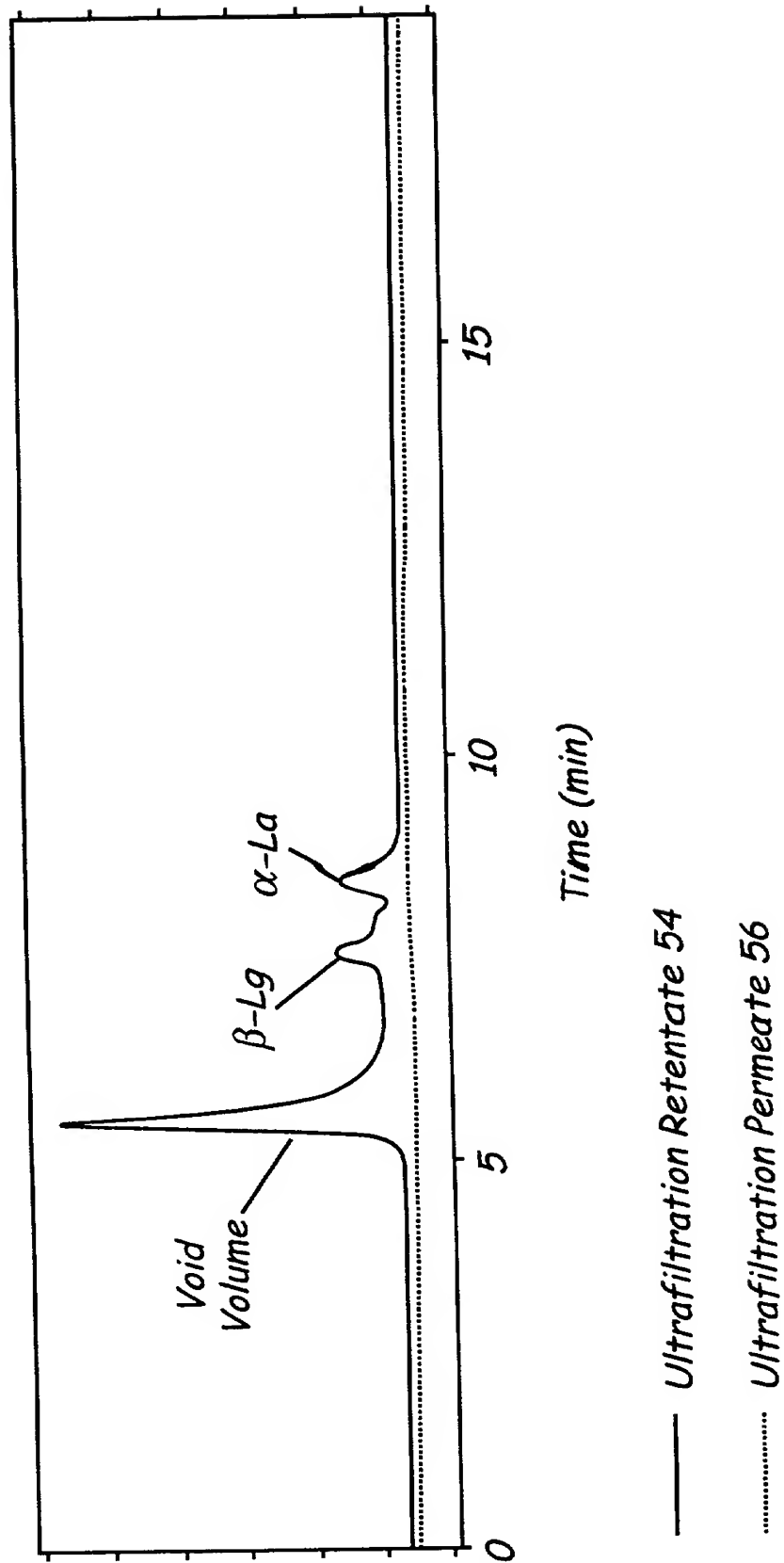
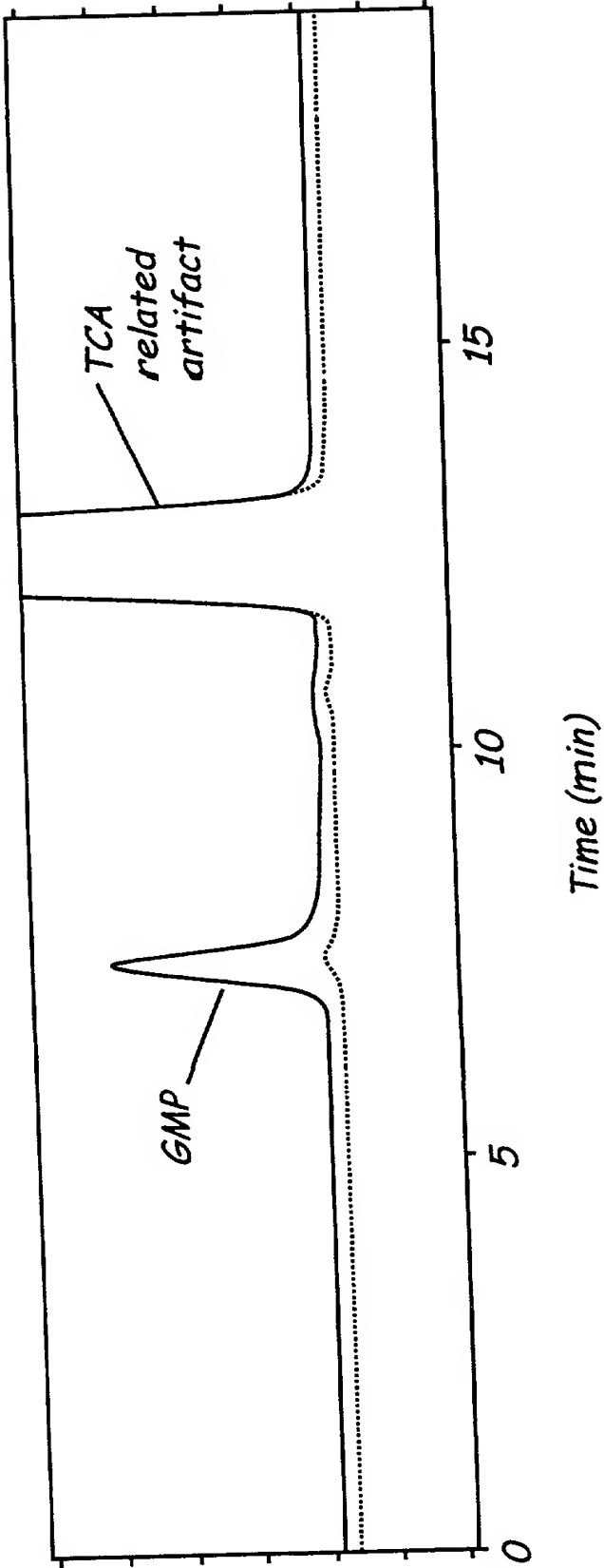




FIG. 9

Detection Wavelength: 214 Nanometers



— Ultrafiltration Retentate 54

..... Ultrafiltration Permeate 56

FIG. 10

Detection Wavelength: 280 Nanometers

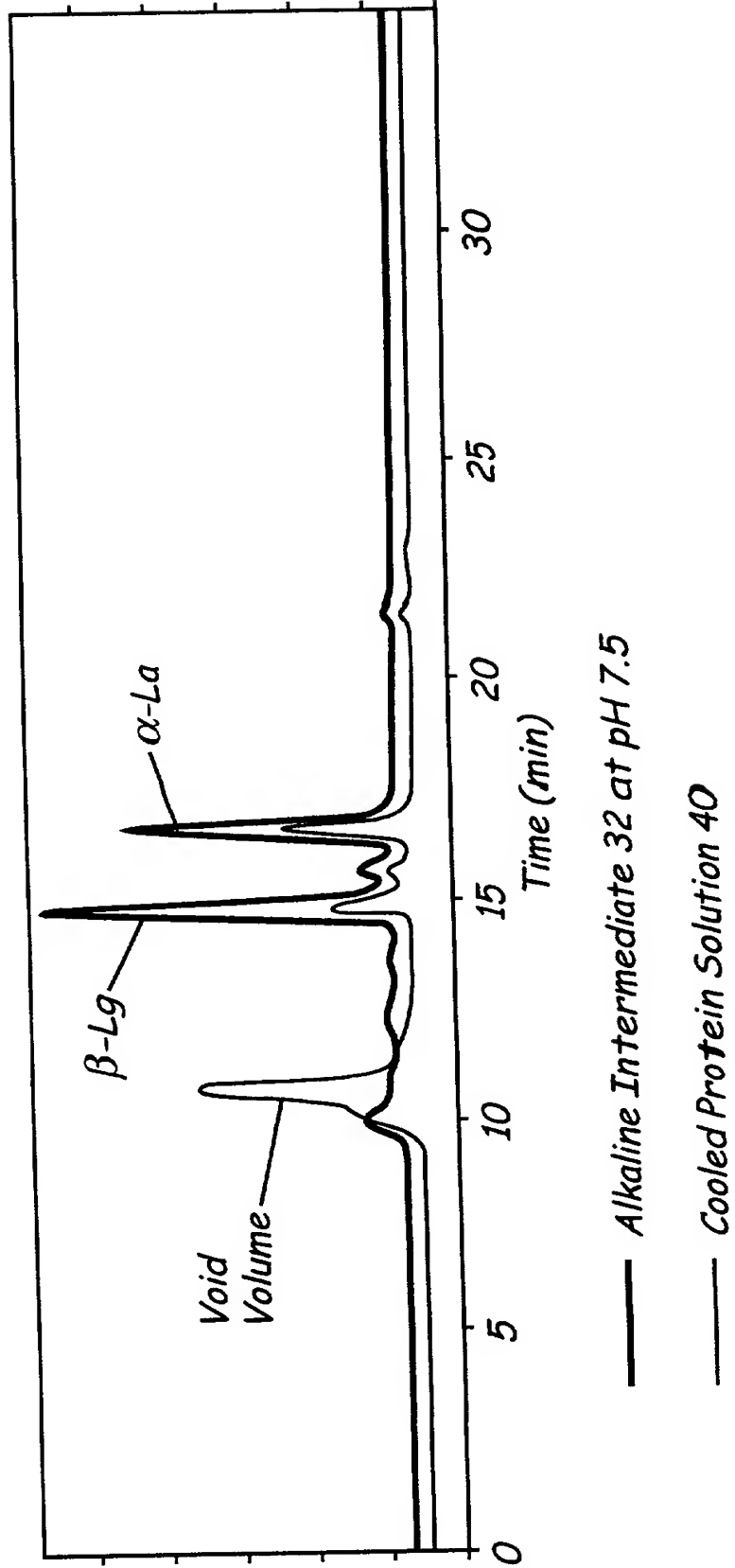


FIG. 11

Detection Wavelength: 280 Nanometers

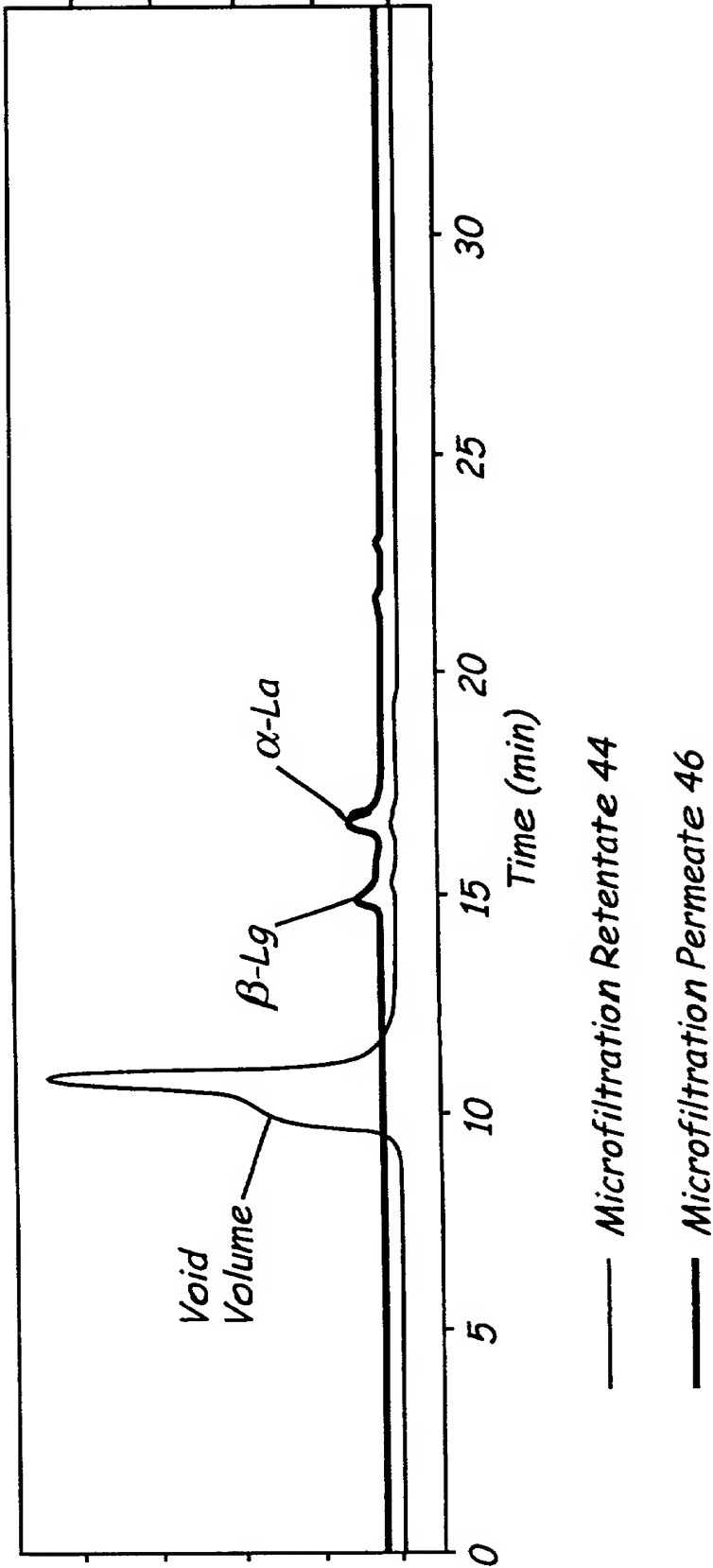


FIG. 12

Detection Wavelength: 280 Nanometers

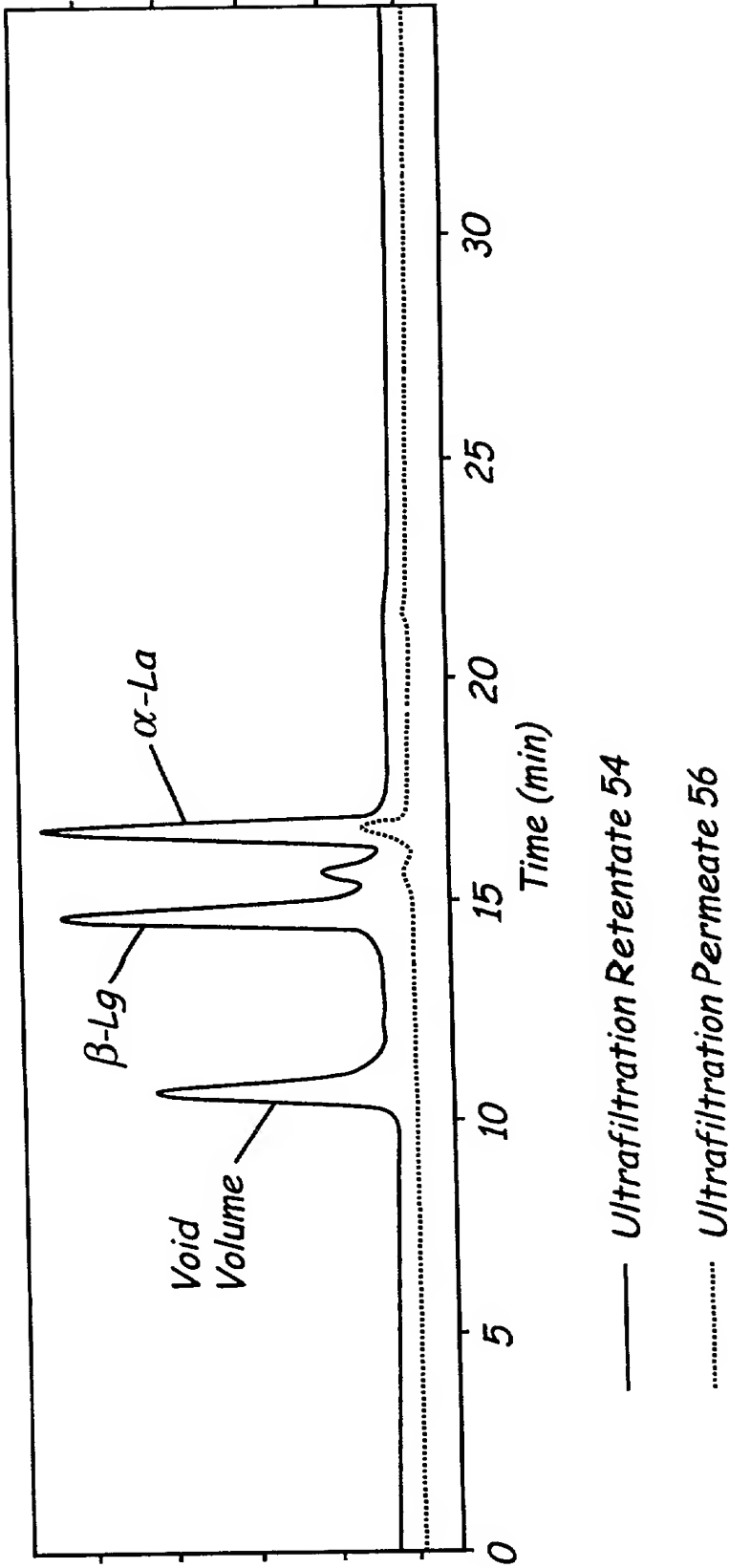
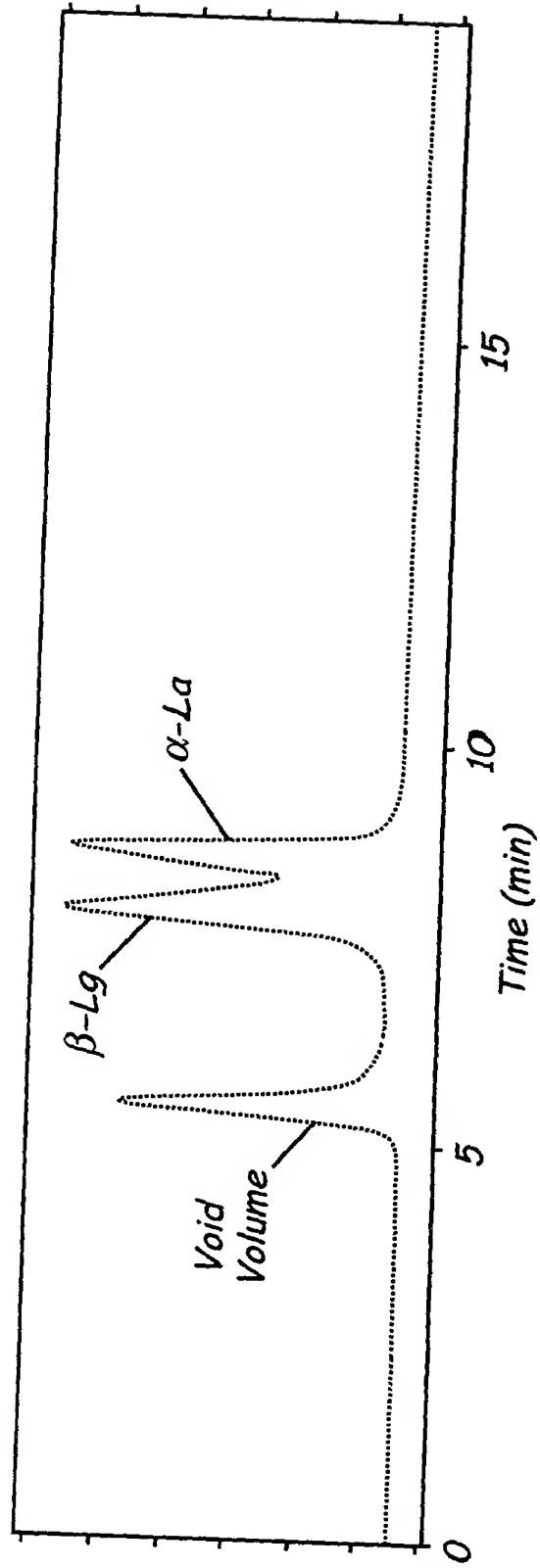


FIG. 13

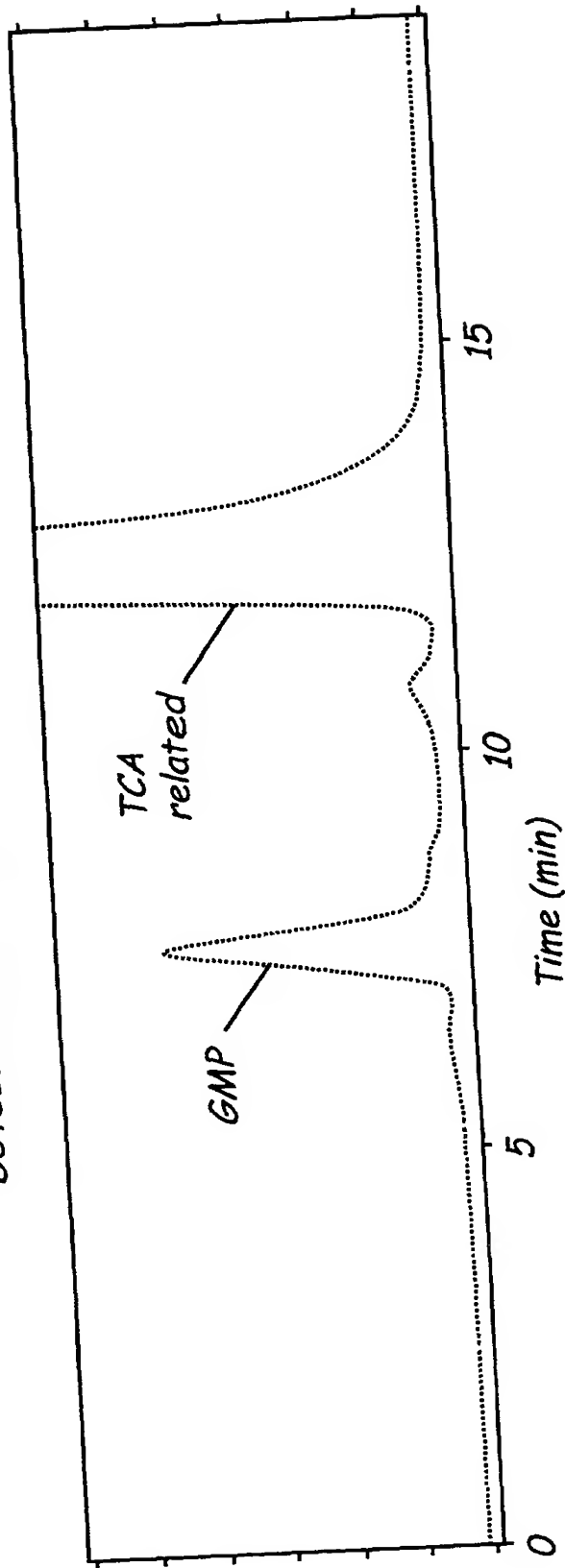
Detection Wavelength: 280 Nanometers



..... 0.5% Solution of GMP Powder

FIG. 14

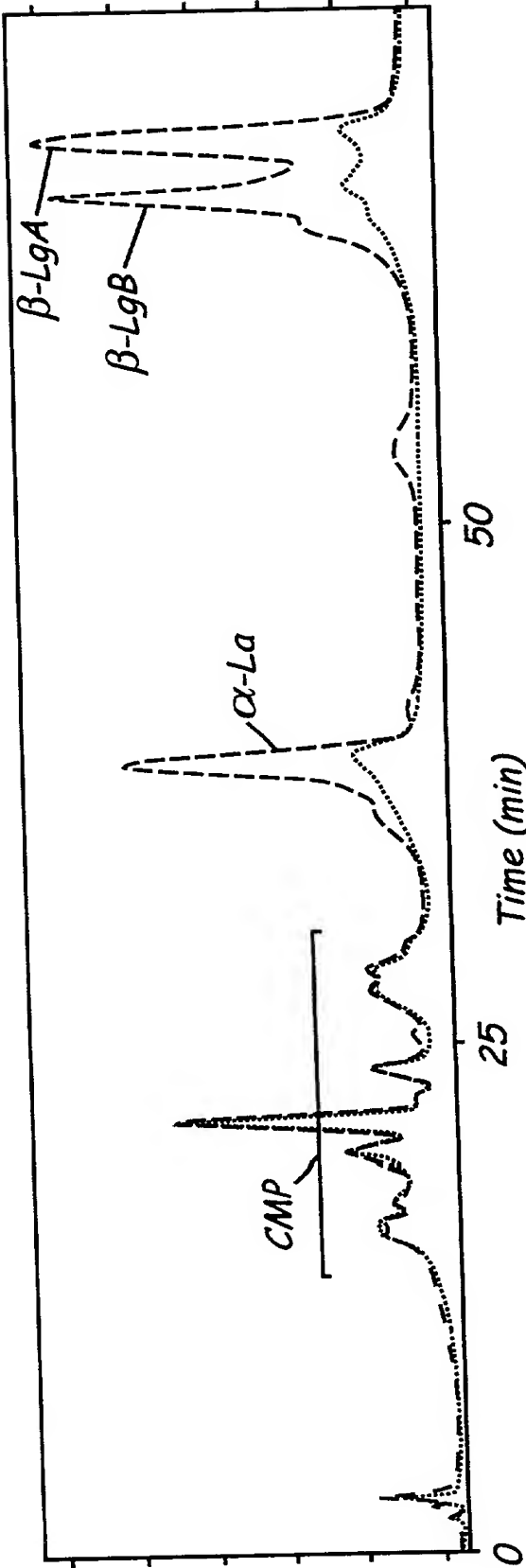
Detection Wavelength: 214 Nanometers



..... 0.5% Solution of GMP Powder

FIG. 15

Detection Wavelength: 214 Nanometers



- - - - 0.5% Solution of 80% Whey Protein Concentrate

..... 0.5% Solution of GMP Powder

FIG. 16

Detection Wavelength: 214 Nanometers

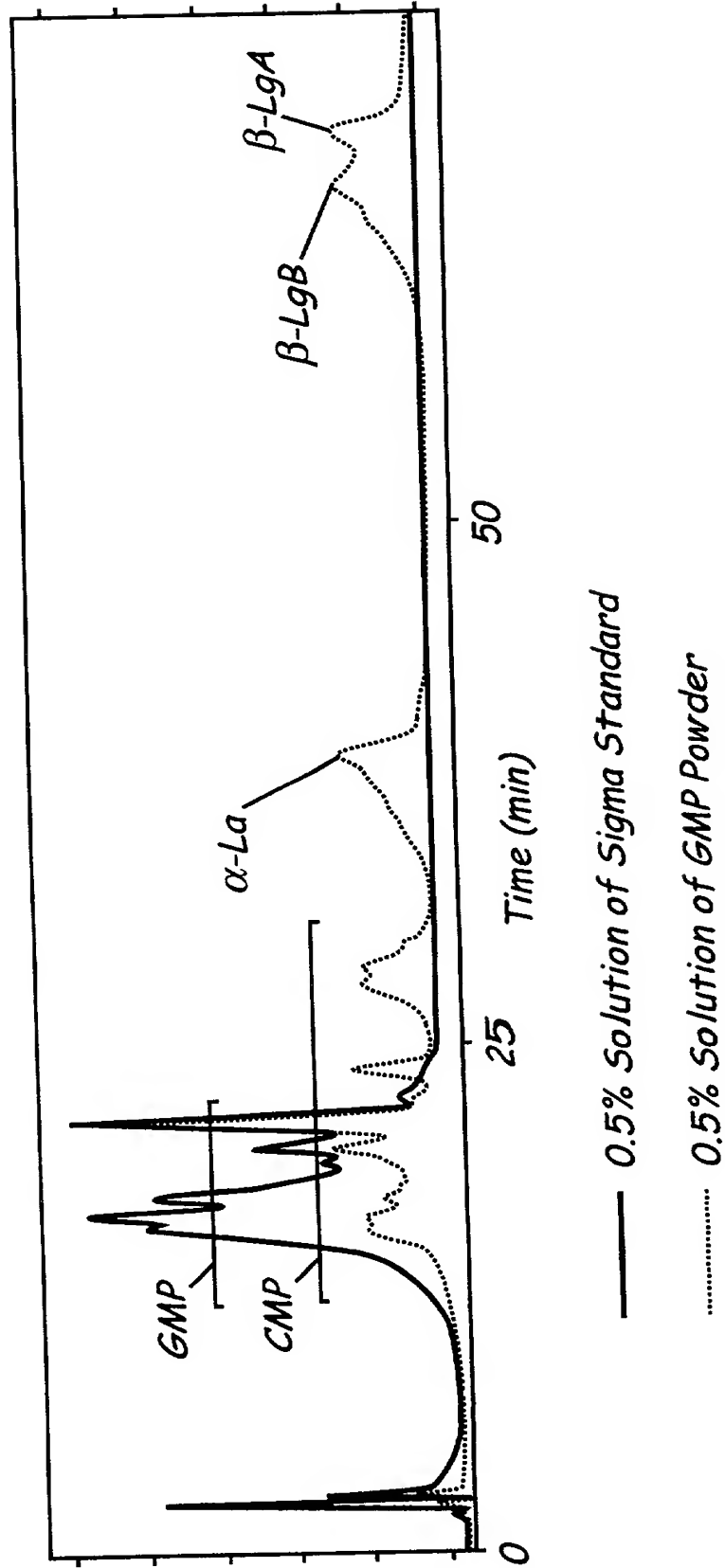




FIG. 17

Detection Wavelength: 280 Nanometers

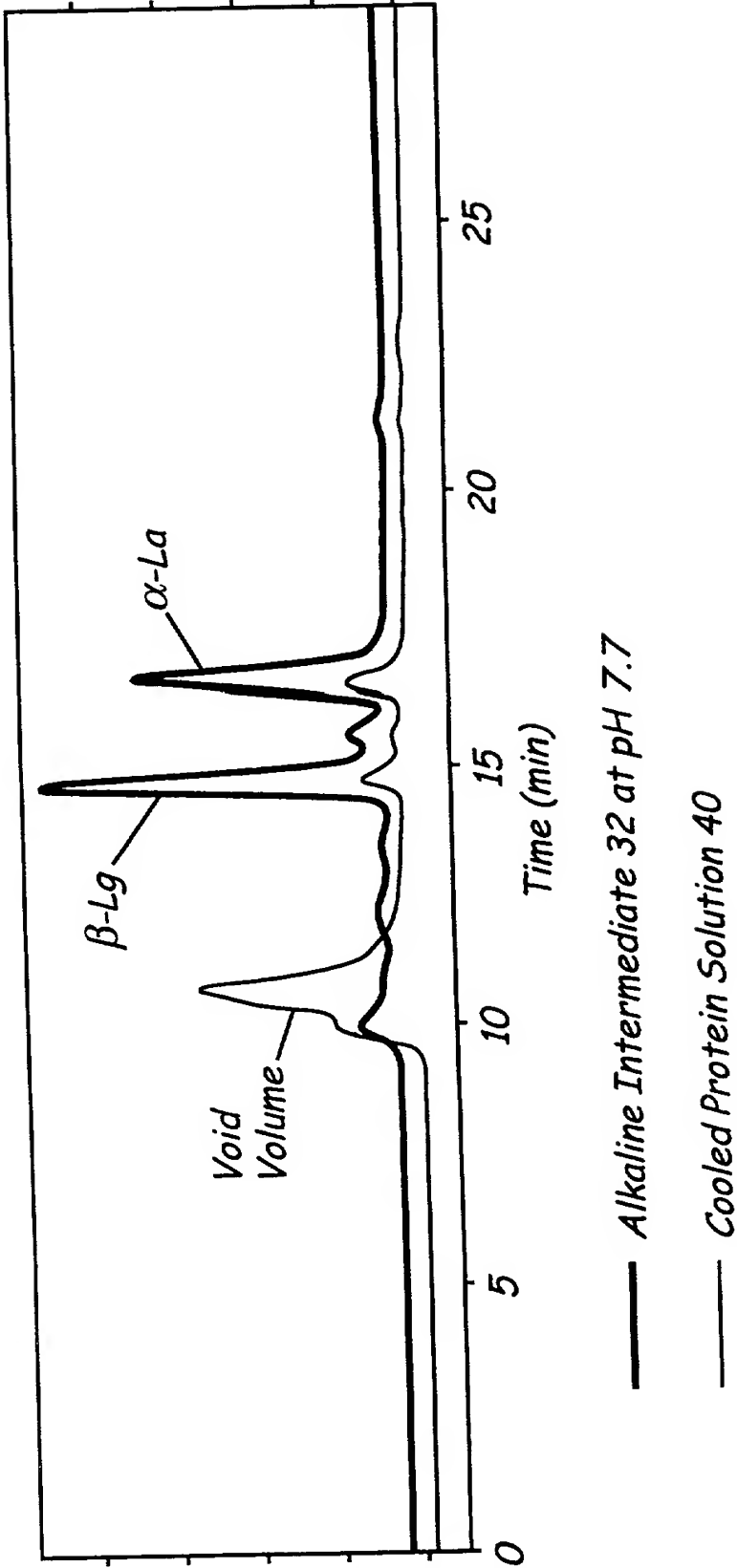


FIG. 18

Detection Wavelength: 280 Nanometers

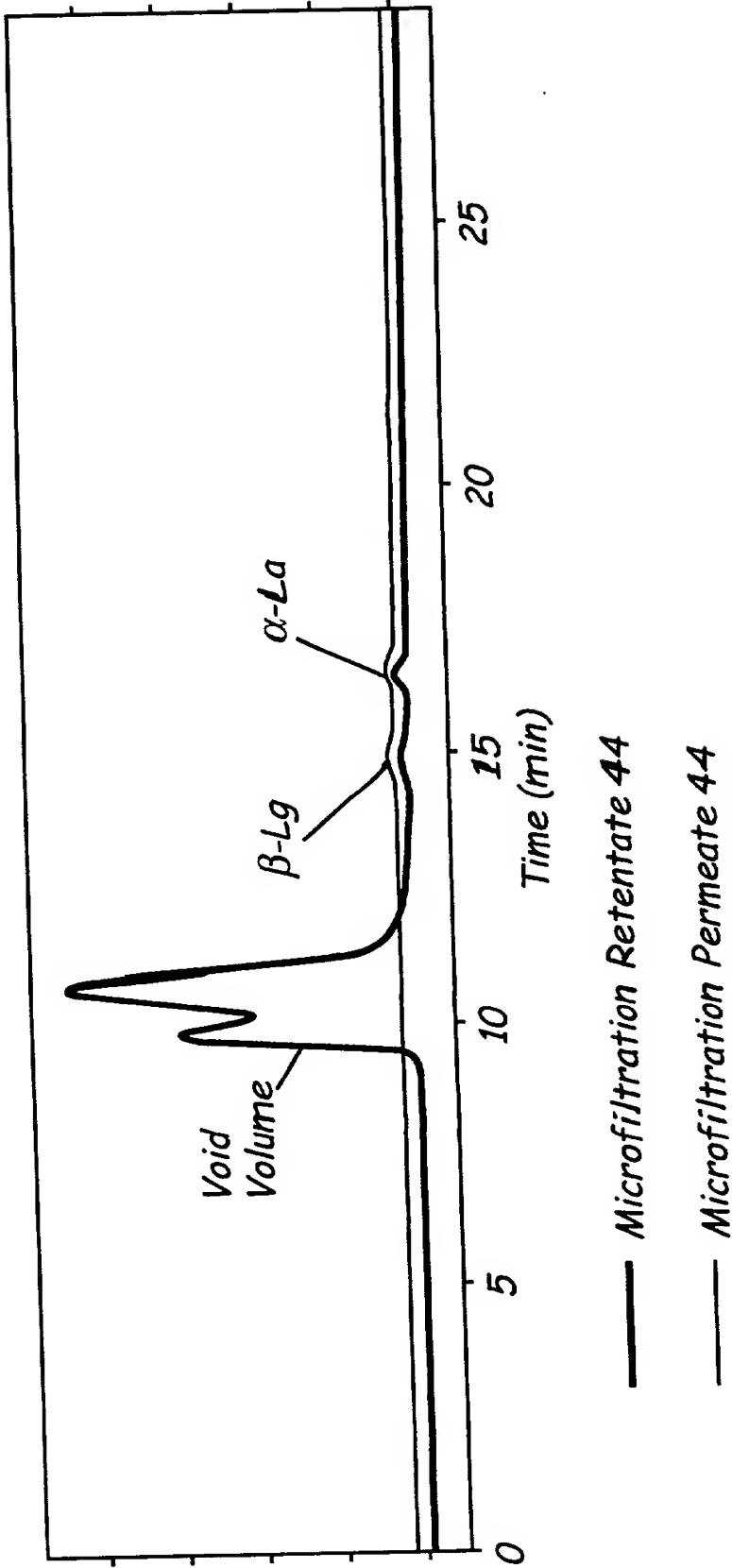


FIG. 19

Detection Wavelength: 280 Nanometers

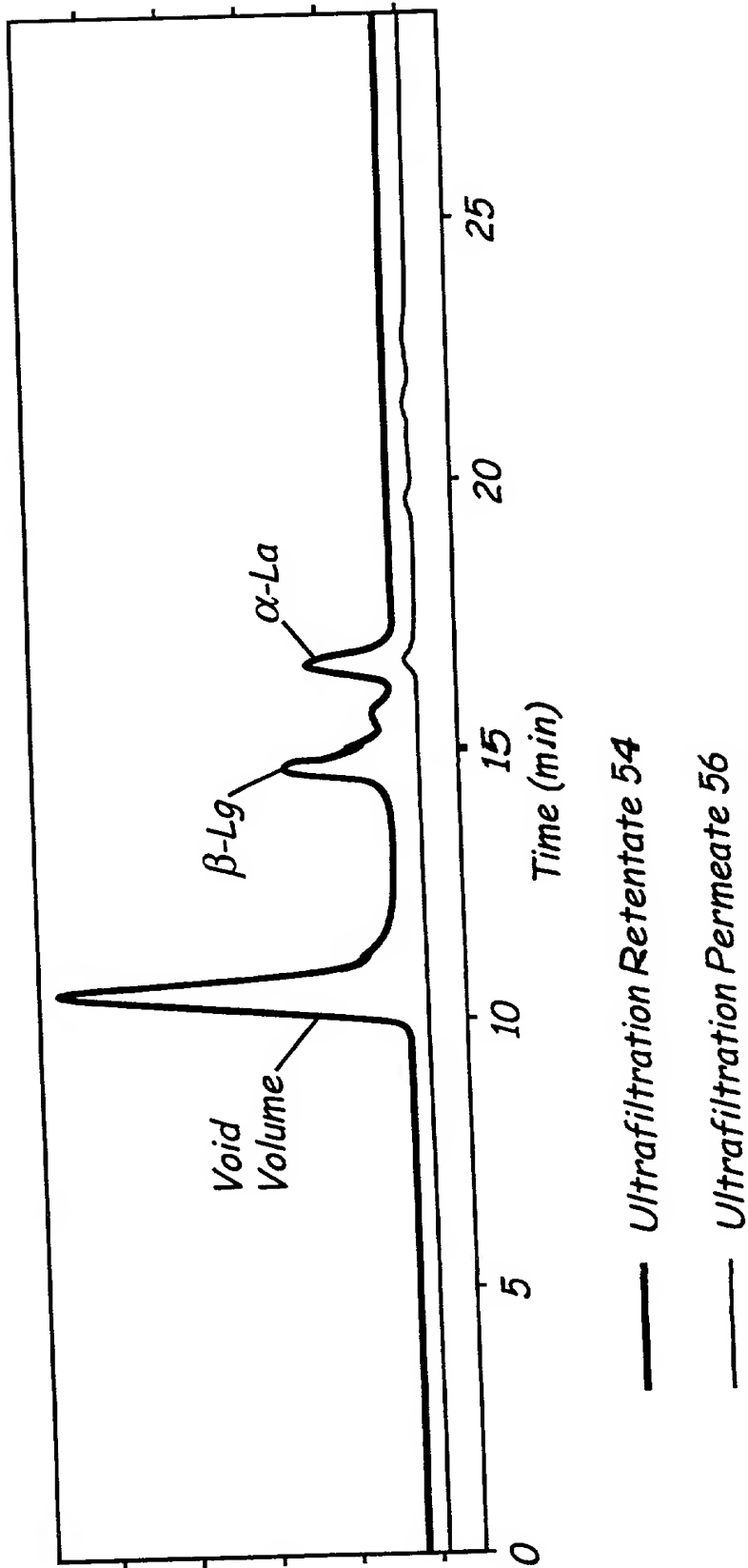


FIG. 20

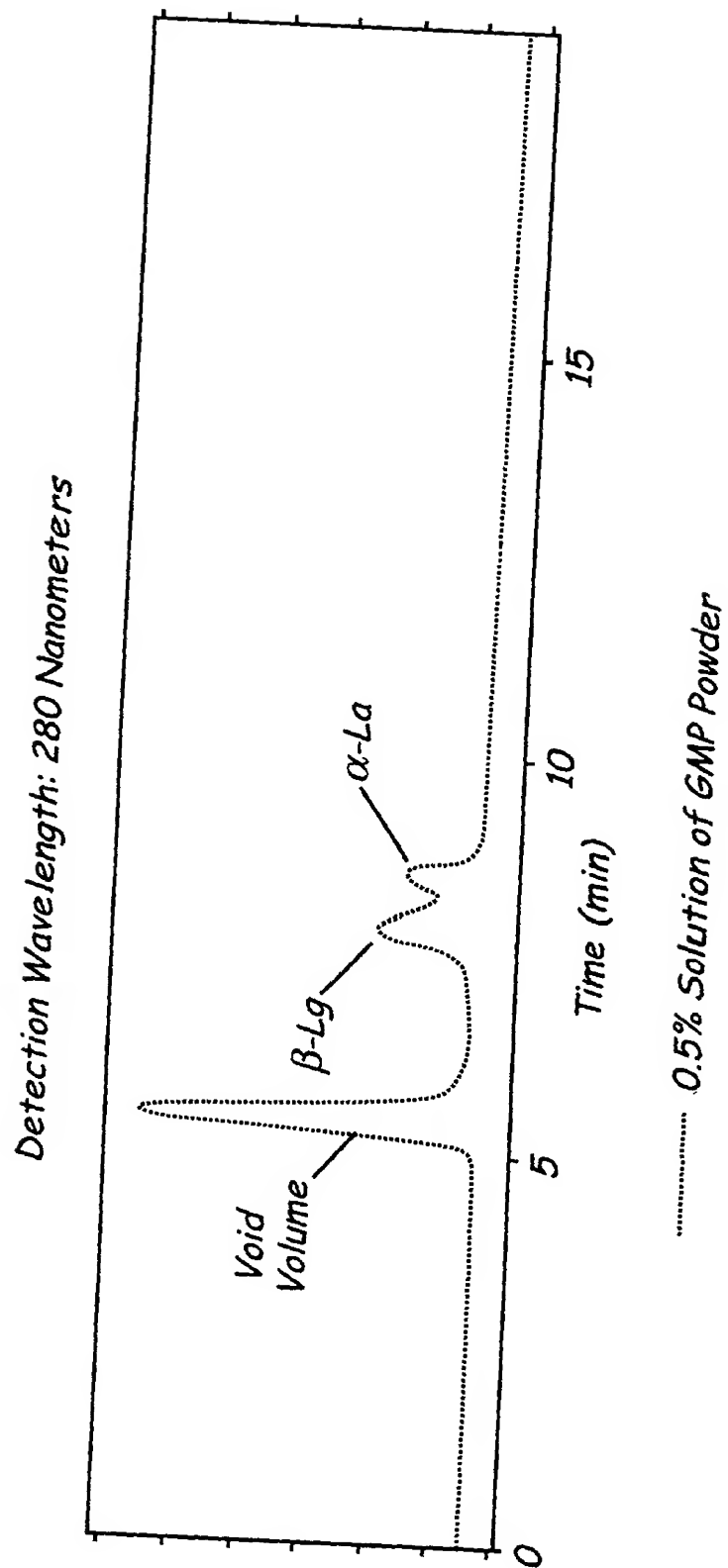
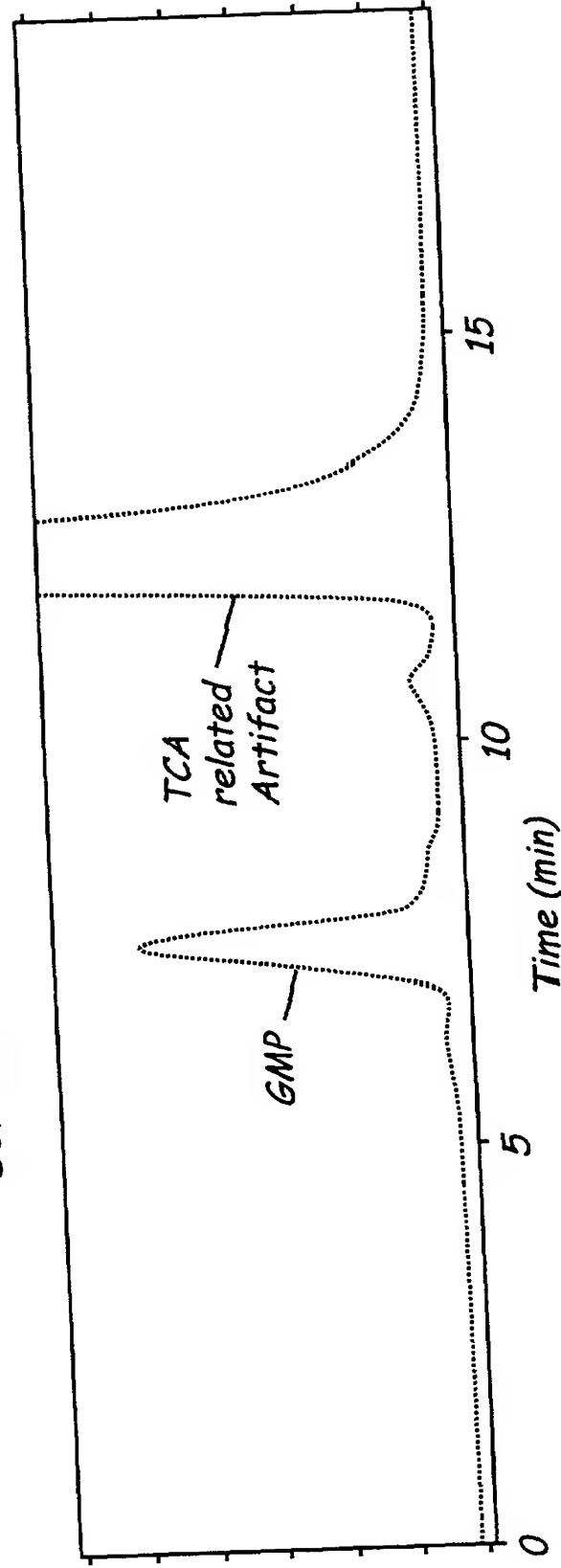


FIG. 21

Detection Wavelength: 214 Nanometers



..... 0.5% Solution of GMP Powder

FIG. 22

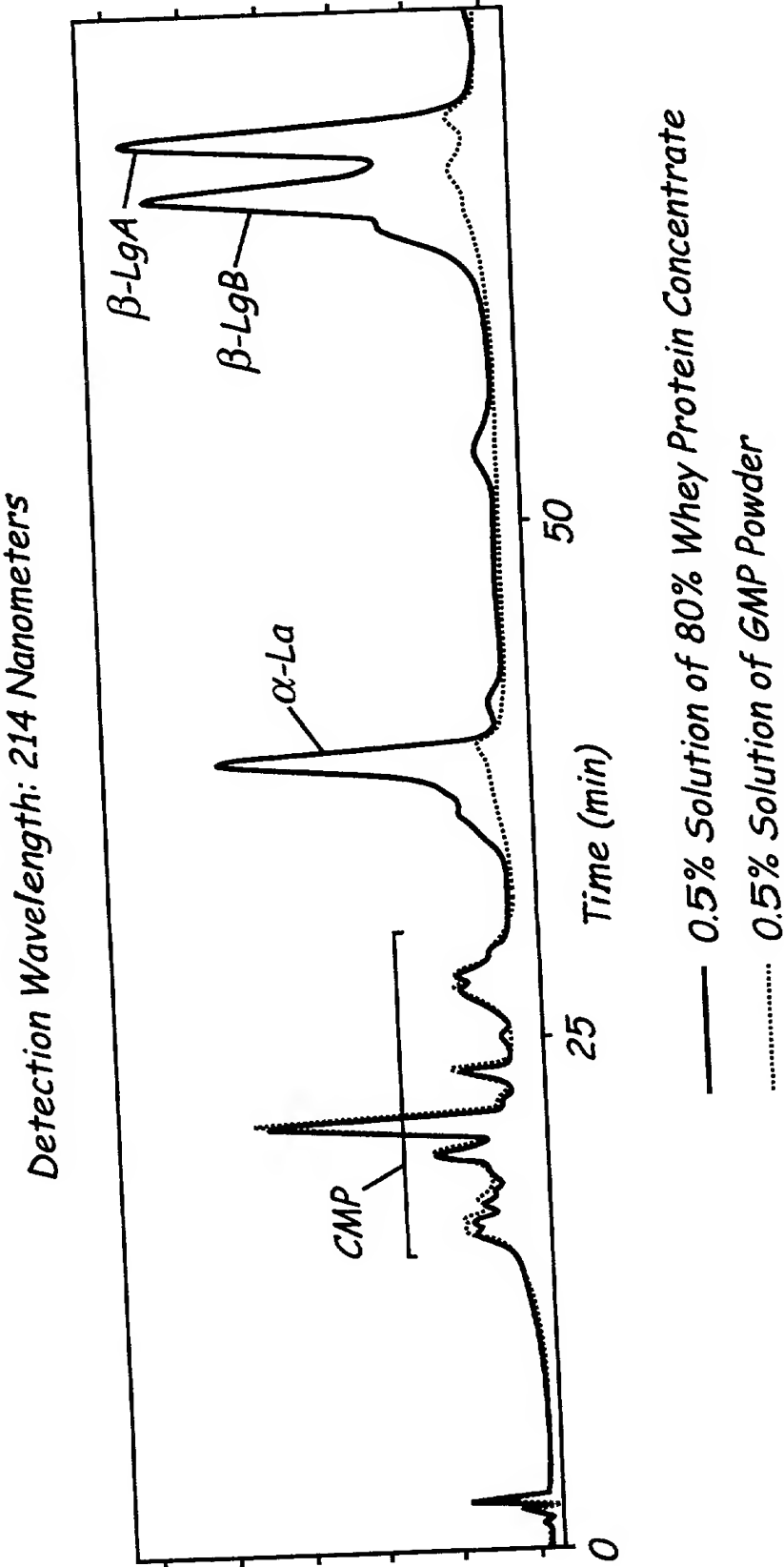


FIG. 23

Detection Wavelength: 214 Nanometers

